

# Bi-folding door IDEALU IV 68

- Offset design
- 68 mm construction depth
- Almost complete opening of the folding sashes

**U<sub>w</sub>-Value**  
≥ 0.89**Energy saving through new windows**

U <sub>w</sub> value (old)	3.50 W/(m <sup>2</sup> K)
U <sub>w</sub> value (new)	0.89 W/(m <sup>2</sup> K)
Window area	30 m <sup>2</sup>
Annual fuel oil savings	1035 litres
Annual carbon dioxide reduction	2,795 kg

**Explanation**

Heating degree days	4,050
Conversion factor kilogram into litres of heating oil	1.19
Conversion of calorific value Wh/kg	11,800
Heating efficiency	0.75

**SAFETY EQUIPMENT / FITTING****BASIS:**

- Smooth running of the sash thanks to ball-bearing rollers made of special uPVC
- High quality folding fitting
- Maintenance-free sash hinges due to uPVC bearings
- 2 locking bolts per sash
- Max. sash weight 130 kg

**OPTIONAL:**

- Aerocontrol magnetic contact for electronic monitoring
- Handicapped accessible threshold
- Integrated door gear, lockable from inside and outside

**WOOD COLOURS**

- Interior: all colours from Wood spectrum (wooden windows)
- Exterior: all colours of the wood-alu colour spectrum
- Colour fitting: white, F9, brown, only with cover caps

**SOUND INSULATION**

Tested to  
R<sub>w</sub>(C; C<sub>tr</sub>) = 45 (-1, -4) dB

**GLASS THICKNESS**

From 24 mm to 42 mm

**SEALS**

- Centre sealing system
- 3 sealing levels, optional 4 (seal in the frame shell)
- Possible colours: black, graphite grey, brown, beige, white

## SYSTEM VALUES

- Air permeability: Class 3 (according to EN 12207)
- Driving rain-proof: Class 4A (according to EN 12208)
- Water tightness against driving rain: Class B2 (according to EN 12210)

### Please note:

The classes given here are minimum classes. For higher requirements please consult us.

## THERMAL INSULATION

- Reference size 3500 x 2180 mm
- Minimum requirement according to GEG2020:  $U_w = 1.3 \text{ W/(m}^2\text{K)}$

### Spruce

$U_w$  folding sliding door (W/m<sup>2</sup>K)

$U_g$ Glass according to EN 673	Frame $U_f$ value	Insulating glass spacer alu	Insulating glass spacer KSD
1.1	1.1	1.3	1.2
1.0	1.1	1.2	1.2
0.7	1.1	1.0	1.0 (0.95)
0.6	1.1	1.0 (0.97)	0.9 (0.89)

### Pine, Larch, Meranti

$U_w$  folding sliding door (W/m<sup>2</sup>K)

$U_g$ Glass according to EN 673	Frame $U_f$ value	Insulating glass spacer alu	Insulating glass spacer KSD
1.1	1.2	1.3	1.3
1.0	1.2	1.3	1.2
0.7	1.2	1.1	1.0 (0.99)
0.6	1.2	1.0	0.9 (0.93)

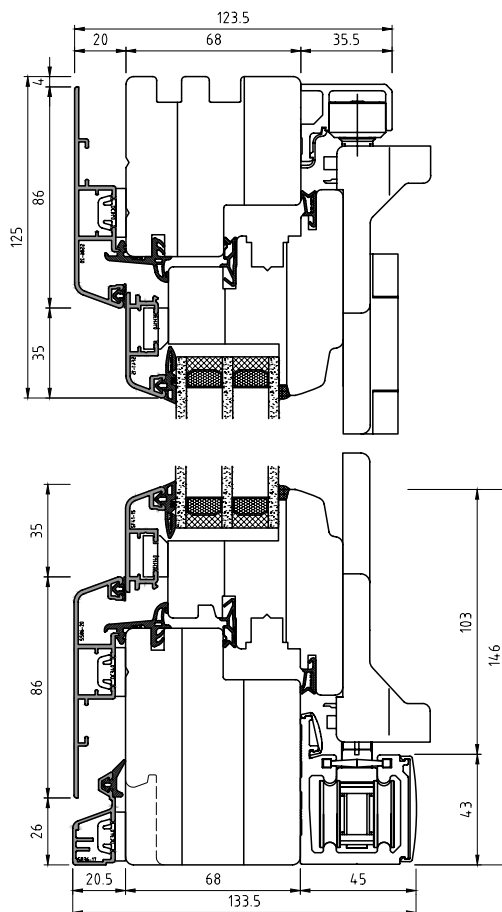
### Oak, Eucalyptus

$U_w$  folding sliding door (W/m<sup>2</sup>K)

$U_g$ Glass according to EN 673	Frame $U_f$ value	Insulating glass spacer alu	Insulating glass spacer KSD
1.1	1.5	1.4	1.4
1.0	1.5	1.4	1.3
0.7	1.5	1.2	1.1
0.6	1.5	1.1	1.0

$U_w$  values < 1.0 W/(m<sup>2</sup>K) are shown with two decimal places in accordance with EN ISO 10077

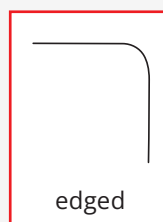
$U_w$  values > 1.0 W/(m<sup>2</sup>K) are shown with one decimal place according to EN ISO 10077, here with two decimal places for information purposes



BI-FOLDING DOOR WOOD-ALU IDEALU IV 68

## POSSIBLE GLASS STRIPS:

### STANDARD



### OPTIONAL

